

Mixing ratio for adjusting pot life

SG 130 / SG 131

Mixing ratio		
SG 130	SG 131	Pot life (min)
100	0	4
80	20	4,5
60	40	5,5
40	60	7
20	80	8,5
10	90	12
0	100	15

The pot life values apply when used with **PUR II hardener**.

The mixing ratio of the resin mixtures to this hardener is **100 : 100**.

These times apply at a curing temperature of 20 °C and a batch size of 200 g.

Extending the pot life also changes the time until the material can be demoulded.