

Basis **Coupling paste**  
Resin **KP 6**  
Hardener **BR**

Colour grey  
**Further hardeners resin 12 x 0,200 kg / hardener 12 x 0,052 kg = 3,024 kg**  
Further resins A-Pack

### Applications

- Couplingpaste for OH 49 with epoxy back filling

### Properties

- aluminium filled
- glassfibre filled

### Processing data

Product		Mixture KP 6 / BR	Resin KP 6	Hardener BR
Colour		grey	grey	yellow transparent
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>26</b>
Viscosity at 25°C	mPas	thixotrop	thixotrope	875 ± 225
Density at 20°C	g / cm <sup>3</sup>	1,30 ± 0,05	-	0,96 ± 0,02
Pot life 200 g / 20°C	min.	30 - 40	-	-
Curing time at RT	hrs.	8 - 12	-	-
Post curing	Time in h/ Temperature in °C	-	-	-

### Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural elongation at flexural strength	EN ISO 178	%	-
Flexural elongation at break	EN ISO 178	%	-
Flexural modulus	EN ISO 178	MPa	-
Impact resistance (Charpy)	EN ISO 179	kJ/m <sup>2</sup>	-
Compressive strength	EN ISO 604	MPa	-
Heat resistance (Martens)	DIN 53458	°C	-
Heat resistance (HDT)	DIN EN ISO 75 B	°C	95 ± 3 after post curing 10 h 80°C
Shore hardness	DIN ISO 7619-1	Shore D	85 ± 3
coefficient of thermal expansion	internal test / Dilatometer	10 <sup>-6</sup> K <sup>-1</sup>	-

### Sales units (packages)

## Processing instructions

The coupling paste is applied in a 1 mm layer on the gelled but still sticky surface.

## In General

**ebalta** KP 6 is an aluminium powder-filled coupling paste, precuring at room temperature. For reasons of better bonding and more strength, we added some chopped strand pieces.

For backfilling of OH 49 with epoxy systems you must use KP 6 with hardener BR.

## Storing

At appropriate storage 18-25°C.

Occuring crystallization due to disadvantageous storage conditions can be made return by warming up the material at approx. 60° C.

Opened containers should be closed immediately after use and be protected against moisture. This material should be used up as soon as possible.

Shelf life is indicated on the labels.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.